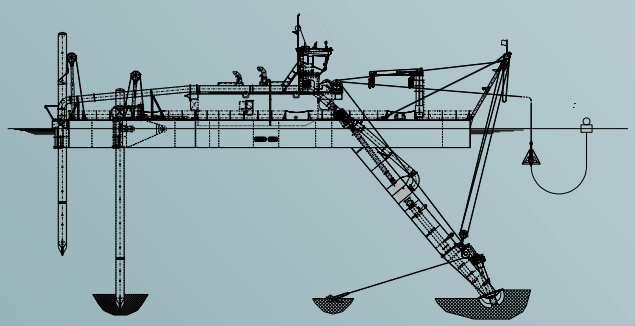
IHC Dredging

Beaver® 65 DDSP cutter suction dredger

Rev A 110569935

The Beaver® 65 DDSP is reliable, fuel efficient, has low maintenance costs and is extremely productive at all dredging depths. It is equipped with state-of-the-art technology, including the following key features:

- low cost per cubic metre
- a diesel directly driven submerged pump (DDSP) that makes it possible to dredge at high-mixture densities
- the Curve® impeller that combines high efficiency with excellent suction performance and low-energy consumption
- first class ergonomics and diagnostics
- wear-resistant parts for the dredge pump
- class certification (BV Coastal area)
- integrated spud carriage installation.



Reliable and efficient

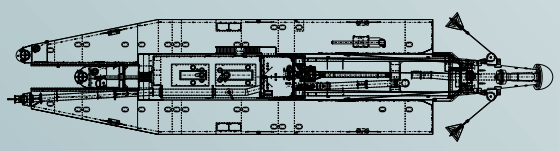
The Beaver® is well known for its robust construction, reliable operation and excellent performance. To date, Royal IHC has supplied more than 800 of these standard cutter suction dredgers worldwide.

Transportable and deliverable from stock

Beaver® dredgers can be dismantled for transport via road, rail or sea. A wide range of optional equipment is available, as well as complementary auxiliary equipment, such as work boats and discharge pipelines. These vessels are mostly delivered from stock

Service and support

Royal IHC can provide a complete package of spare parts, maintenance support, equipment training programmes, dredging advisory services and dredge operators for hands-on instruction and commissioning.



Main parameters

Dredging depth	18.0m
Discharge diameter	650mm
Total power	2,819kW

July 2024 - All rights reserved. Reproduction in any form or by any means is not allowed, without prior permission in writing from IHC Merwede Holding BV.

Dimensions	
Length overall (ladder raised), approx.	58.0m
Length over pontoons	43.50m
Breadth	12.44m
Depth	2.97m
Side pontoons	43.50 x 4.67 x 2.97m
Average draught (50% consumables)	1.9m (approx.)
Maximum design draught	2.02m
Maximum standard dredging depth	18.0m
Suction/discharge pipe diameter	650mm
Total installed power	2,819kW

Swing width with 35° swing each side	
At maximum dredging depth	48.5m
At minimum dredging depth	59.5m

Dredge pump	
Type	IHC HR/MD 121-26-60, with Curve® impeller inside
Engine type	Caterpillar 3516C SCAC
Continuous engine power	1,825kW @ 1,600rpm
Specific fuel consumption	206.9g/kWhr

Auxiliary power (cutter, winches and spuds)	
Engine type	C32 DITTA Acert
Prime power	994kW
Specific fuel consumption	207.2g/kWhr

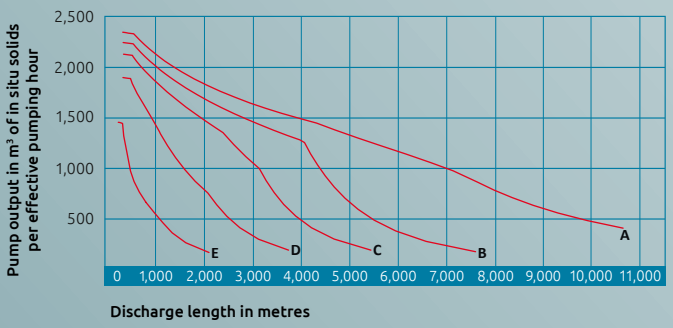
Electrical installation	
Voltage	24V DC
Battery capacity	800Ah
Voltage (50Hz)	230/400V AC
Power (50Hz)	26kW

Cutter	
Type	IHC 20-CB-ACR-2220-550
Power at shaft	700kW in order to absorb load peaks
Diameter	2,220mm
Maximum speed, approx.	30rpm

Ladder and swing winches	
Line pull, first layer	240kN
Line speed, first layer Swing winch	0-20m/min
Line speed, first layer Ladder winch	0-22m/min
Wire diameter	36mm
Drum diameter	762mm
Swing wires length	150m
Anchor weight	1,500kg

Spuds	
Length	23.4m
Diameter	900mm
Weight	15,500kg

Pump output
Discharge pipe diameter = 650mm, dredging depth = 18.0m
Maximum volumetric concentration of in situ solids of 30%
Final elevation at end of discharge pipe = 4.0m



Spud hoisting cylinders	
Force	798kN
Spud stroke (each time), approx.	3.75m

Spud carriage travelling cylinder	
Stroke of cylinder	4.50m

Deck crane	
Lifting power	50kN
Outreach	5.10m

Classification
Bureau Veritas Class I, ✠ Hull • MACH Dredger - no propulsion
Coastal area

Other features
- standard design, allowing for short delivery times and competitive pricing
- spare parts available from stock
- durable heavy-duty marine engines compliant with IMO Tier II
- efficient fuel consumption
- fresh-water engine cooling system
- dredge pump driven through pivoting gearbox
- cutter drive accepts temporary overload, resulting in high maximum cutter power
- reliable hydraulic system
- completely assembled and fully tested afloat before delivery
- dismountable and transportable by road, rail or sea
- ready for operation on arrival at site
- one-man operation
- on-board toilet and wash basin
- special tools are supplied for connecting and disconnecting pontoons and the cutter ladder, and for maintenance of the dredge pump and diesel engine
- wide range of services and auxiliary equipment available (including work boats, boosters and pipelines)
- air conditioning
- access to operations monitoring module (3 years with option to extend).

Optional extras
- beaverkit
- IHC Spud Guard®
- anchor booms
- increased dredging depth
- swivel bend
- discharge valve and vacuum-relief valve
- life-cycle support packages (incl. training, technical support etc.)
- production measurement, automation and positioning system
- optional packages: comfort, HSE (health, safety and environment), nautical and inventory plus
- harbor generator set
- accommodation.

Output calculated for:

Soil type	Decisive grain size	Situ density
A Fine sand	100µm	1,900kg/m³
B Medium sand	235µm	1,950kg/m³
C Coarse sand	440µm	2,000kg/m³
D Coarse sand and gravel	1.3mm	2,100kg/m³
E Gravel	7mm	2,200kg/m³

Note
Calculated output curves indicate pumping capacity, based on the maximum available power on the pump shaft. When used for estimation actual outputs, the nature of the material to be dredged and local job conditions must be considered. Please consult Royal IHC for dredging conditions outside these curves.

Royal IHC

Creating the maritime future

royalihc.com